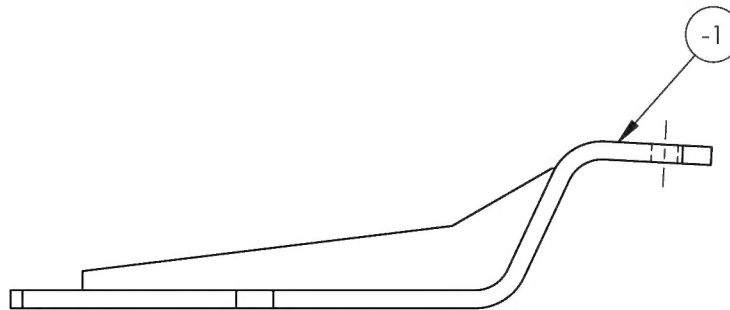
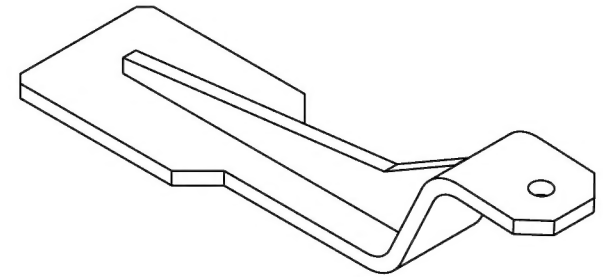


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



**NOTES:**

1. USED ON: AW109A, AW109AII, AW109C, AW109K2, AW109E, AW119.
2. REF. AGUSTA T/N:109-3401-19-1.
3. NSN: 4920-15-065-8818.



**RED BARN MACHINE**

**TITLE**  
SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK

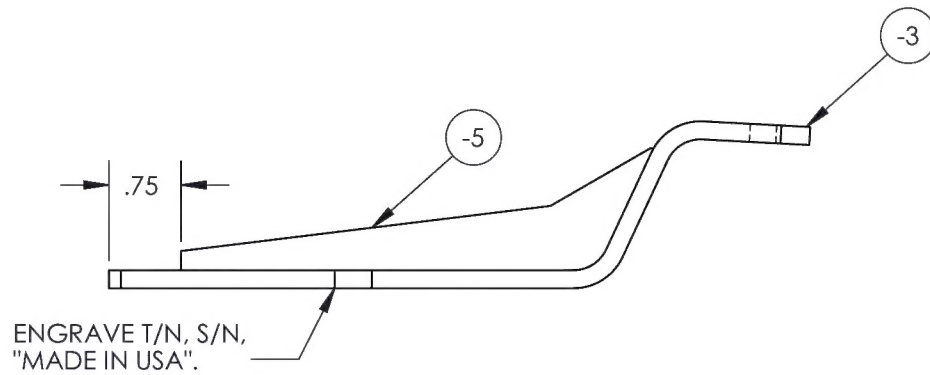
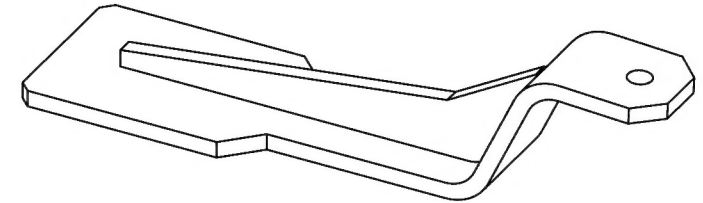
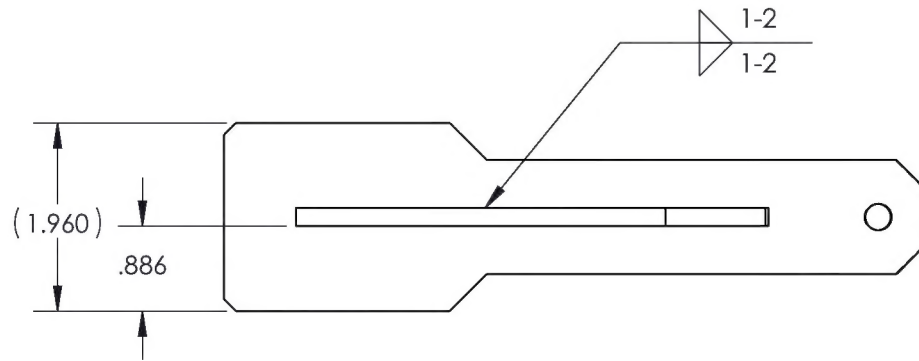
**DWG NO.** RBW109-3401-19-1 **REV**

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		BODY	1018 P&O	3/16 X 2-1/8 X 8-3/8	3
	1		-5		RIB	1018 P&O	3/16 X 1-1/2 X 4-1/8	4
	ASSY -1							

<b>MAT'L</b>		<b>DRAWN BY:</b> MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		<b>APPROVED</b> <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/32	<b>HEAT TREAT</b>	
.XX ± .01	ANGLES ± 5°	<b>FINISH</b>	
.X ± .1		<b>SPEC</b>	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		<b>USED ON MODEL</b>	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		<b>SEE NOTE</b>	
<b>SCALE</b> 1:2	<b>DATE</b> 6/11/2013	<b>SHEET 1 OF 4</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

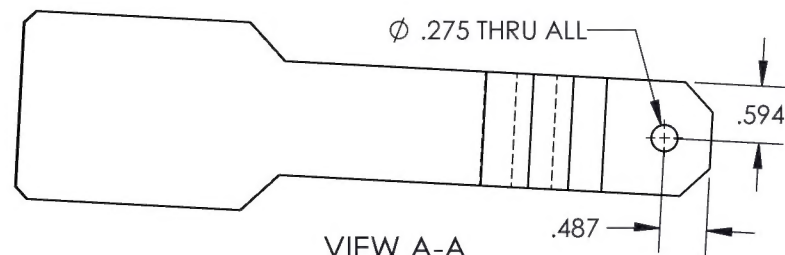
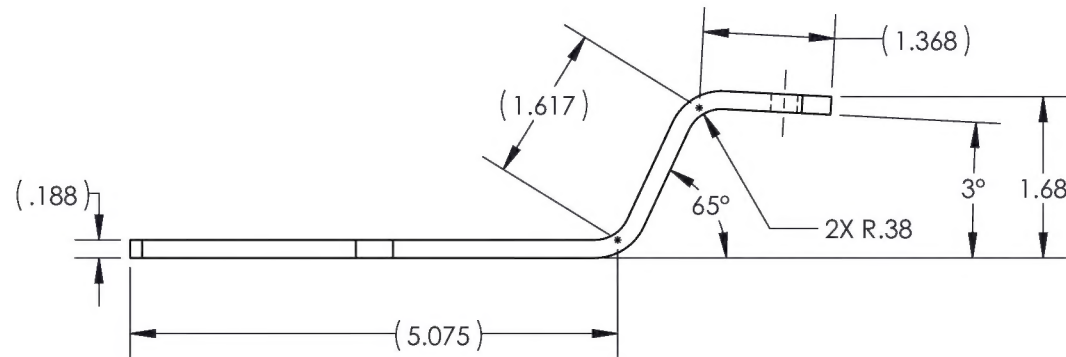
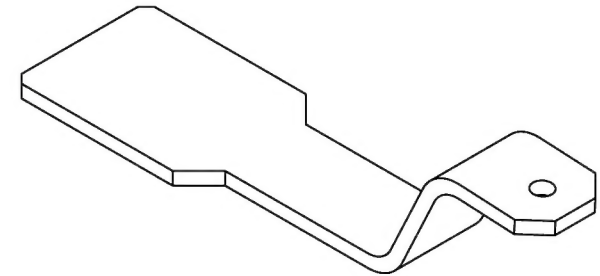
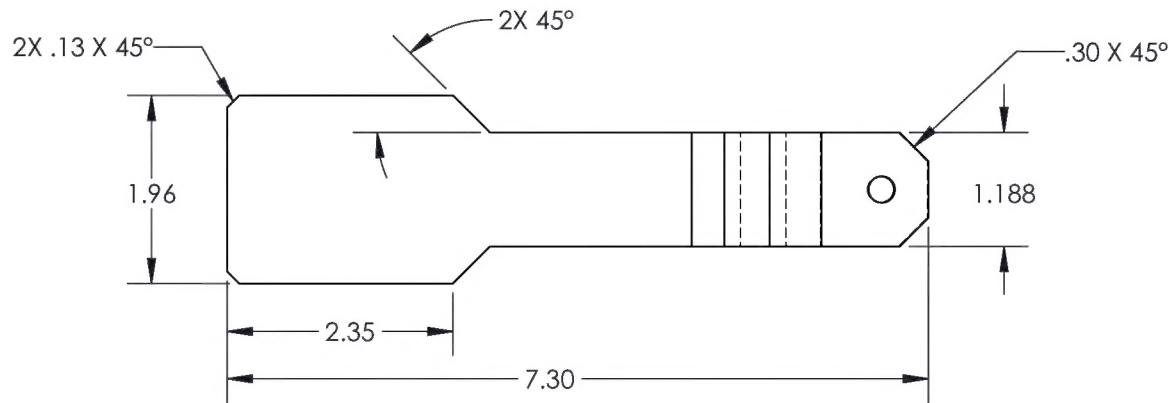


(-1)  
WELDMENT

<b>RED BARN MACHINE</b>	
TITLE SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
DWG NO. RBW109-3401-19-1-1	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:2	DATE 6/11/2013
SHEET 2 OF 4	

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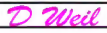
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



VIEW A-A

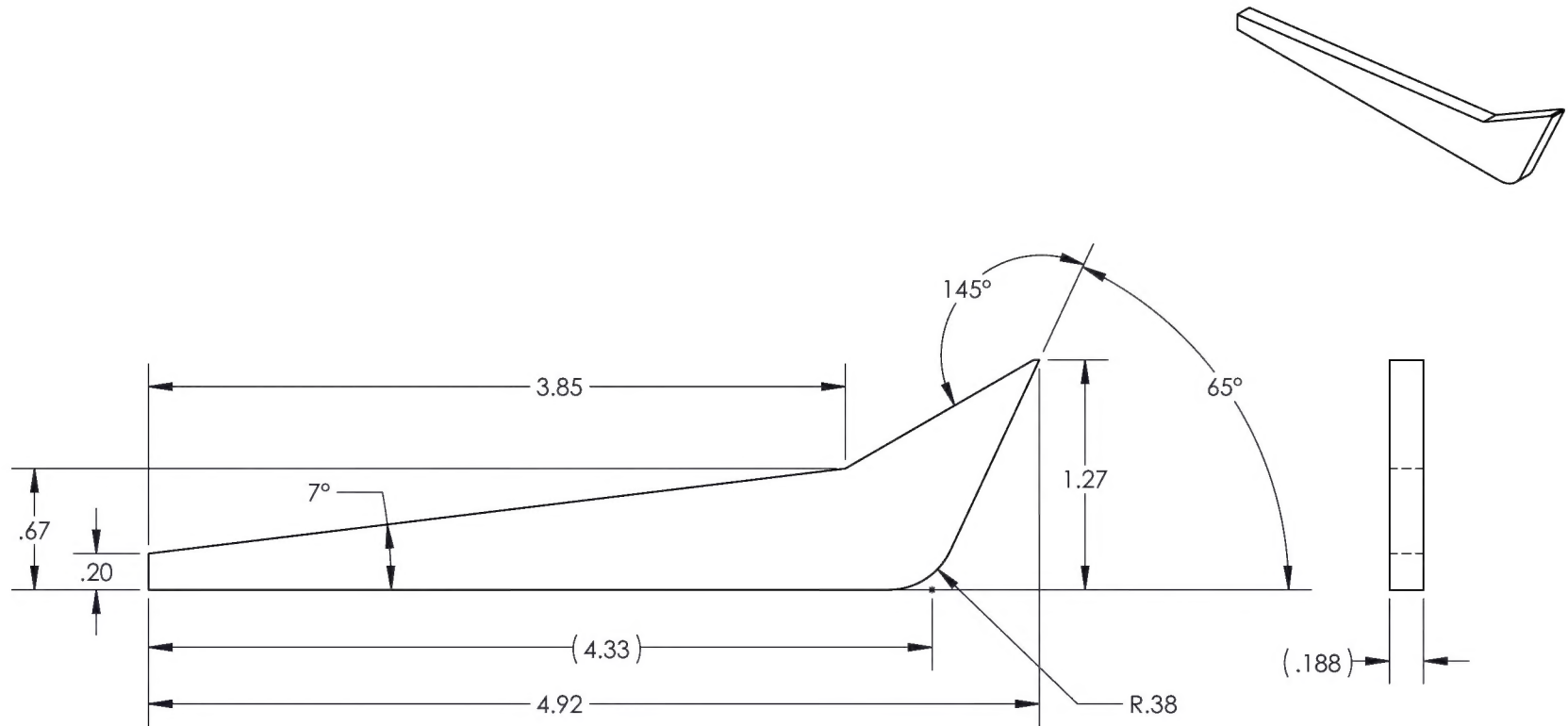
(-3)

BODY

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
<b>DWG NO.</b> RBW109-3401-19-1-3	<b>REV</b> 
<b>MAT'L</b> 1018 P&O	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01        ANGLES ± 5° .X ± .1	<b>APPROVED</b>  <b>HEAT TREAT</b> SEE -1 WELDMENT <b>SPEC</b> USED ON MODEL SEE NOTE SHT 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:2	<b>DATE</b> 6/11/2013 <b>SHEET</b> 3 OF 4


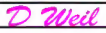
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

RIB

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
<b>DWG NO.</b> RBW109-3401-19-1-5	<b>REV</b>
<b>MAT'L</b> 1018 P&O	<b>DRAWN BY:</b> MARPET
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b>  <b>HEAT TREAT</b> SEE -1 WELDMENT <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> SEE NOTE SHT 1
<b>SCALE</b> 1:1	<b>DATE</b> 6/11/2013
<b>SHEET 4 OF 4</b>	